



## Fabrication of low-cost Quantum Dot Sensitized Solar cells (QDSSCs)

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### ABSTRACT

In this study, low cost and safe quantum dots sensitized solar cells QDSSCs were formulated. Two structures of alloy quantum dots (QDs) (i.e., core and core/shell) were investigated for titanium dioxide (TiO<sub>2</sub>) based QDSSCs. The synthesizing of CuInS (CIS) core QDs and CuInS/ZnS (CIS/ZnS) core/shell QDs were formulated via inorganic method. Using the core/shell structure CIS/ZnS for sensitizing TiO<sub>2</sub> photoanode has a significant impact on the QDSSCs overall parameters such as open circuit voltage, short circuit current density and cell efficiency. This is because electrons injecting from the conduction band of the CIS/ZnS to that of TiO<sub>2</sub> is easier than that from CIS to TiO<sub>2</sub> nanoparticles and charge recombination reduction occurs at the interface between photoanode and electrolyte. The J-V curves suggest that the TiO<sub>2</sub>/ CIS/ZnS QDSSC exhibits the best photoelectric performance with  $V_{oc} = 0.17$  V,  $J_{sc} = 5.89$  mAcm<sup>-2</sup> and  $\eta = 0.23\%$  which are significantly higher than those of CIS/ TiO<sub>2</sub> QDSSC.

### 1. Introduction

In recent years, alternative sources of energy gain significant

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interest owing to the global warming. Solar cells are the most favored option among the alternative energy sources because of its simple handling devices, low cost, and lack of carbon dioxide emission [1]. Quantum dot-sensitized solar cell (QDSSCs), a third generation photovoltaic technology, seem to have good potentiality for future implications [2–9] due to their various intrinsic advantages, including elevated absorption coefficient [10], tunable band gap [11–13], easy and cheap production [14] but, the QDSSC performance is depending mainly on the choice of sensitizers and electrolyte [15]. Consequently, improving QDSSC performance attracted the attention of several researchers. A standard QDSSC resembles dye sensitized solar cells that comprise a photoanode sensitized with semiconductor, a counter electrode and an electrolyte inserted between both electrodes. Iodide/triiodide ( $I^-/I_3^-$ ) electrolyte redox couple has extensive applications within dye-sensitized solar cells [16]. But, this couple ( $I^-/I_3^-$ ) seems to be not appropriate for QDSSCs, where it induces quantum dots (QDs) corrosion and photodegradation [17,18]. Therefore, polysulfide redox couples ( $S^{2-}/S_n^{2-}$ ) are commonly utilized for QDSSCs to attain satisfactory photon-to-current conversion efficiency with no QDs degradation [19–21]. The photoanode accounts for a conducting glass characterized by having a mesoporous  $TiO_2$  layer connected to QDs sensitizer. There are several semiconductor materials utilized in QDs as sensitizers including, CdS [22], CdSe [23],  $Ag_2S$  [24],  $CuInS_2$  [25], and PbS [26]. Copper indium sulfide (CIS) QDs are triple compound semiconductors characterized by being free toxic of metal ions [27,28]. QDs exhibit photoluminescence (PL) emission that spans from the visible into the near-infrared range, providing a broad spectrum of light emission [29]. It could tolerate band gap via governing the doping process and the copper-to-indium ratio [30]. Wide band gap ZnS may be utilized as shells to coat and provide protection to CIS QDs because of the coincidence between the lattice parameters and lowered toxicity [31]. The QDSSC has a straightforward mechanism. Upon illumination, the QD undergoes the electron-hole pairs creation. The excited electrons underwent shift into the QD conduction band but the hole still presents within the valence band. Afterwards, the electrons are released out the QD conduction band into the  $TiO_2$  conduction band. The electrons infiltrate additionally within the  $TiO_2$  network till reaching to the conductive glass and move further throughout the external load and close the circuit at the end via returning at the counter electrode [32]. Unfortunately, charge recombining at the QDs electrolyte interface and recombining in the photoanode/electrolyte interface prevent the electrons from taking its normal bath way and subsequently the QDSSC efficiency decreases. As charge recombining at the interface of the electrolyte and photoanode considers the key aspect influencing the QDSSC photovoltaic performance negatively, it is critical to eradicate this type of recombination. The approaches adopted for this purpose include passivating the surface of the photoanode with ZnS [33], utilizing various  $TiO_2$  nanoparticles sizes [34], deposition of a scattering layer [35], and treating via

titanium tetra chloride [36]. In this work, ZnS shells were introduced to cover CIS QDs forming core/shell structure. Both CIS core and CIS/ZnS core/shell structure were studied and a positive effect in performance was observed by using the core /shell structure than using only core structure. Thorough investigations on the optical, structured characteristics and morphology of the fabricated photoanodes have been reported.

## 2. Materials and Methods

### 2.1 Materials

Across organic company provided Indium chloride tetrahydrate (97.90%), Copper chloride (99%), and 1-mercapto acetic acid (MAA) (99%) for the experiment. Sodium sulfide was obtained from a chem-lab. Zinc acetate dehydrate (98.5%) was obtained from oxford company. Titanium (IV) oxide, anatase nano powder having particles < 25 nm, 99.7% and Acetic acid were supplied from Sigma Aldrich. Ethyl cellulose, ethoxyl content 48% 10 cpc. Alpha-terpineol 97%, and Sulfur, 99.5+%, refined were obtained from New Jersey, USA. Potassium chlorate, sodium hydroxide, and copper II acetate were supplied from El-Nasr Company. Alalmia company supplied isopropanol with a purity of 99.5%, while the international company for sup. & med. Industries provided ethanol with a purity of 99.9%. The transparent glass coated with fluorine-doped  $SnO_2$  (FTO), measuring 2.2 mm in thickness and having a sheet resistance of  $14 \Omega /sq$ , was purchased from SOLARNIX in Switzerland.

### 2.2 Preparation of $CuInS$ and $CuInS/ZnS$ QDs

$CuInS$  QDs formulation involved a straightforward aqueous solution procedure. In brief, 0.6 ml  $Cl_34H_2O$  stock solution (0.1M) was mixed within deionized water (10 ml). In addition, 1 ml MAA (45mM) were admixed with  $CuCl_2$  (0.1ml, 0.1M) 0.5 ml MAA (45mM) within deionized water (10 ml). To eradicate the solution turbidity, 9.0 PH was maintained by 1M NaOH. The  $CuCl_2$  solution was inserted into  $InCl_3$  solution and stirred for 3 min. afterwards; the  $Na_2S$  solution (0.5 ml, 0.04 mmol) underwent admixing with the abovementioned reaction solution within room temperature and stirred vigorously for 5 min. Then, the CIS core structure is being ready to use. In order to attain CIS/ZnS core/shell structure QDs, the reaction mixture underwent heating ( $90^\circ C$ ) for 30 minutes and 1ml of 0.04 M zinc acetate dehydrate was then supplied wisely and stirred continuously for 5 min. The reaction mixture color had altered gradually from colorless through yellowish and finally it became brown.

### 2.3 Preparation of $TiO_2 /CuInS$ and $TiO_2 /CuInS/ZnS$ sensitized photoanodes

The  $TiO_2$  photoanodes were synthesized on ultrasonically-cleaned FTO glass slides. The cleaning process of the FTO

substrates take placed through four steps. Firstly, sonication within a soap solution; secondly, sonicating within a deionized water, thirdly, sonicating within isopropanol and finally, by sonicating within ethanol for 30 min in every time. Subsequently, substrates undergo heat treatment (150 °C) for 30 minutes and set aside until cooling occurred. To formulate TiO<sub>2</sub> paste, 0.5 gm of well ground TiO<sub>2</sub> powder underwent dispersing with ethyl cellulose (0.25 gm) in 1.5 mL Alpha-terpineol and 0.1 mL acetic acid and some ethanol drops. The resulting paste was then implemented on the FTO and sintered for 30 min at 450 °C. After cooling down to room temperature, some substrates underwent soaking within the prepared CuInS QDs solutions and the other were immersed in the prepared CuInS/ZnS QDs solutions for 24 hours. After that the photoanodes were rinsed by deionized water and left for drying within room temperature.

### 2.3 Electrolyte and Counter electrode

A polysulfide electrolyte was formulated from 0.05 M KCl, 0.1 M S, and 0.5 M Na<sub>2</sub>S aqueous solutions. Cu<sub>2</sub>S counter electrode was formulated via spin coating the FTO substrates with aqueous solutions of 200 μL copper acetate (0.5M) and 100 μL of Na<sub>2</sub>S (0.5M) at a speed of 1000 rpm for 30 sec alternatively, within room temperature, and then annealed thermally at 300 °C for 5 min.

### 2.4 Characterization

The UV-Vis spectrophotometer (Evaluation 600 double beam scanning spectrophotometer, Thermo scientific, USA) was employed to acquire the spectra of the optical absorption. The scanning of the light source wavelength ranged from 400 to 1000 nm. A 543 nm excitation wavelength was employed to stimulate the prepared QDs. The x-ray diffraction (XRD) was employed for evaluating the synthesized QDs in terms of crystallinity and crystallite size. High resolution Scanning Electron Microscopy (SEM) technique was adopted for studying the structural morphology and surface of the prepared samples. The FEI Quanta FEG 250 instrument was utilized to perform the analysis experiments. The photovoltaic cells' current density-voltage curves have been evaluated using Autolab potentiostat (origaflex, OGFOSA, France) controlled by Origamaster 5software. A bias voltage is swept typically from -0.5 V to 1.0 V. A Xenon lamp having a 100 mWcm<sup>-2</sup> light intensity was used as an illumination source. The cells active area attained 0.19 cm<sup>2</sup>. From I-V curves, efficiency, short circuit current density, open circuit voltage, and fill factor were computed.

## 3. Results and discussion

Figure 1 expresses UV-visible spectrum of CIS and CIS/ZnS but no well-defined excitonic peak have revealed. Such criteria are distinctive for Zn-Cu-In-S quaternary sets, mainly accompanied with sub-bandgap optical transitions

including point defects [37,38].

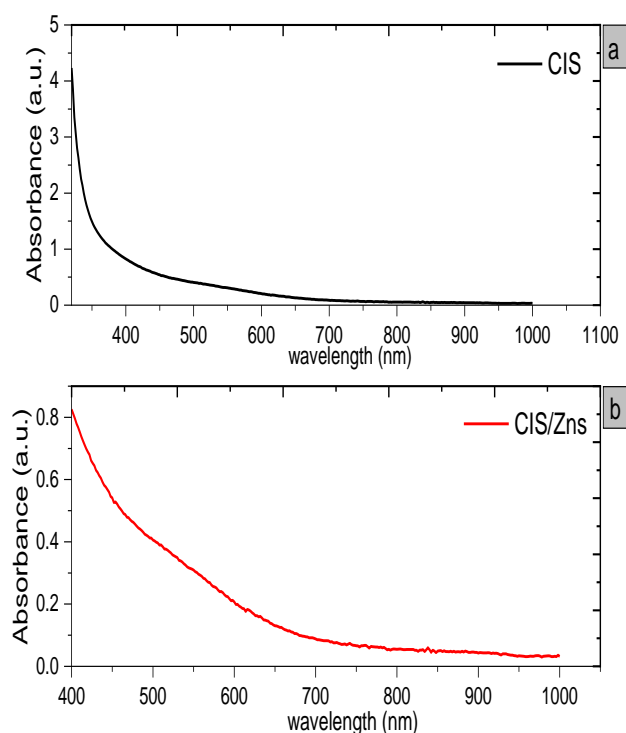
Therefore, the optical bandgap energy of CuInS and CuInS/ZnS QD utilizing Tauc's plot (Figure 2) is appraised from the subsequent formula [39]:

$$\alpha = 2.303 \frac{A}{d} \quad (1)$$

in Eq.1,  $\alpha$  denotes the energy-dependent absorption coefficient, A and d refer to the absorbance, and the specimen thickness, respectively. To apply Tauc's relation, a curve is plotted by correlating the photon's energy and  $(\alpha h\nu)^2$ , utilizing the subsequent equation [40].

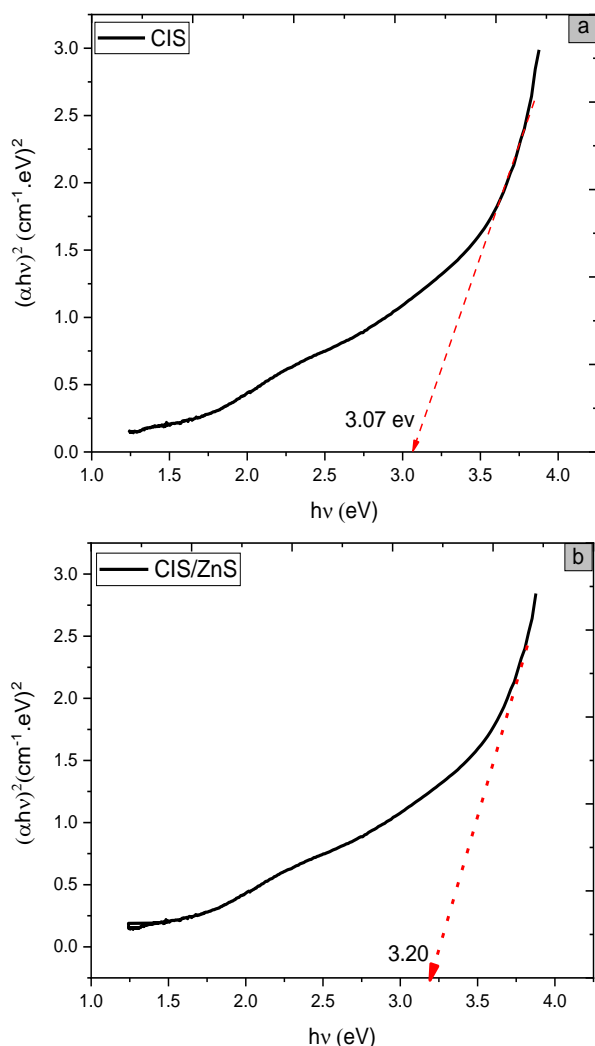
$$\alpha h\nu = B(h\nu - E_g)^n \quad (2)$$

in Eq.2, B is a constant,  $h$  signifies the Planck's constant,  $E_g$  refers to the optical band gap energy, n signifies a factor linked to the electron transitions regime. The values of "n" vary according to the specific type of band gap: 1/2 refers to direct band gaps, 2 refers to indirect band gaps, 3/2 refers to direct allowed band gaps, and 3 refers to indirect forbidden band gaps. The  $E_g$  values for CIS and CIS/ZnS QDs attained 3.07 eV and 3.20 eV, respectively, as observed from Figure 2.a and Figure 2.b.

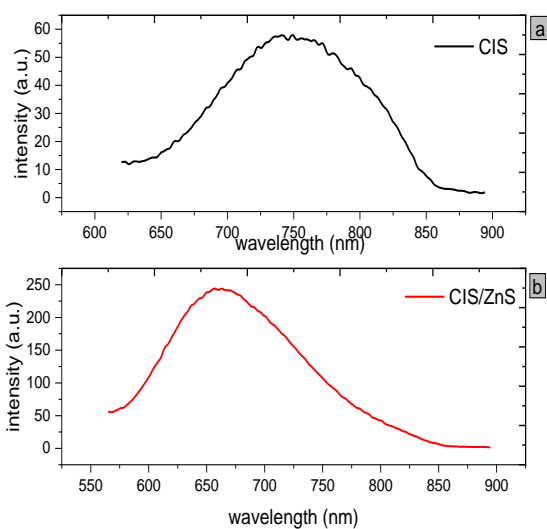


**Figure 1:** UV-visible spectrum for a) CIS and b) CIS/ZnS QDs

Figure 3 illustrates the CIS and CIS/ZnS QDs PL spectrum which refers to a maximum intensity at 663 nm for CIS/ZnS QDs and 750 nm for CIS QDs which indicates blue shift towards higher energy for the CIS/ZnS (core/shell) structure than CIS (core structure). This blue shift of CIS/ZnS QDs is attributed to the effect of ZnS shell which have high energy gap = 3.7 eV on the CIS core [41].

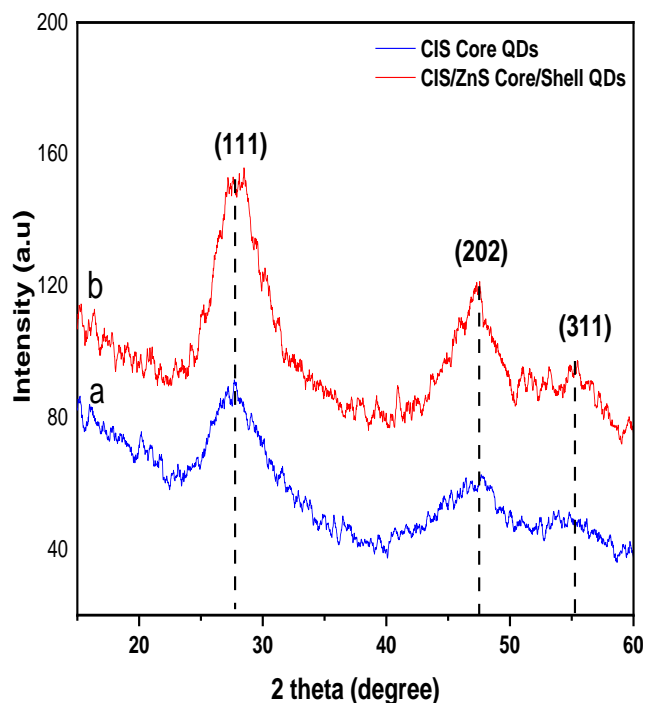


**Figure 2:** Tauc's plot for a) CIS and b) CIS/ZnS QDs



**Figure 3:** The PL spectrum for a) CIS and b) CIS/ZnS QDs  
The X-ray diffraction (XRD) patterns of the prepared CIS and CIS/ZnS QD are shown in Figure 4-a and Figure 4-b

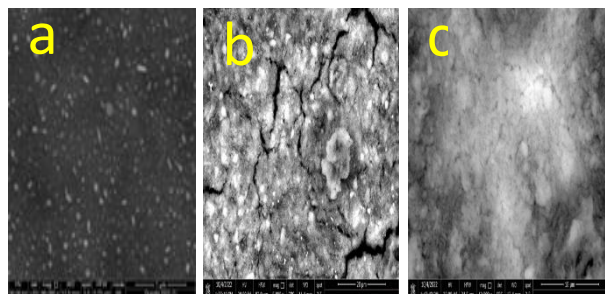
respectively. The characteristic peaks of these QDs matched well with the XRD references (JCPDS 32-0339, CuInS<sub>2</sub> and JCPDS 10-0434, ZnS) which confirms the tetragonal chalcopyrite structure [42–44]. The reflection peaks at 27.5°, 47.4°, and 55.3° are designated to the (111), (202), and (311) planes respectively. It was also observed that, both CIS and CIS/ZnS QDs peaks are broad which indicate their small sizes. while the peak intensities are increased with the growth of ZnS shell due to the enhancement of the crystallinity resulted from the diffusion of Zn<sup>2+</sup> ions into the CIS core in the vacancies sites [45].



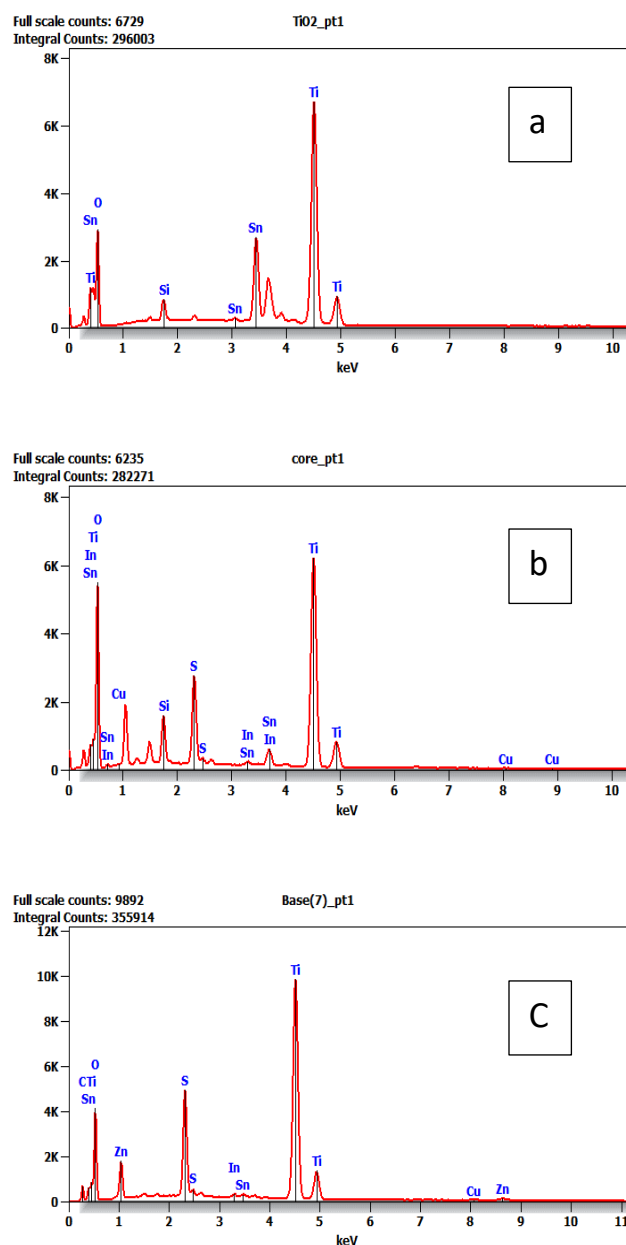
**Figure 4:** XRD patterns of a) CIS and b) CIS/ZnS QDs

The surface morphology of TiO<sub>2</sub>, TiO<sub>2</sub>/ CIS and TiO<sub>2</sub>/ CIS/ZnS photoanodes were inspected utilizing SEM as demonstrated in Figure 5 (a, b, and c). The TiO<sub>2</sub> layer has relatively high pores as seen in Figure 5.a, which signifies an increased surface area and favorable environment for CIS and CIS/ZnS QDs adsorption. Figure 5.b. illustrates the adsorbed CIS QDs on TiO<sub>2</sub> surface with some cracks at the surface of the film. Figure 5.c. represents a homogeneous dispersion of CIS/ZnS QDs over the TiO<sub>2</sub> film surface. Additionally, the film exhibits a homogeneous structure without aggregations or cracks.

To examine the samples elemental composition, furthermore, the energy dispersive x-ray spectroscopy (EDX) was adopted. Figure 6 and Table 1 show EDX analysis (a) of TiO<sub>2</sub>, (b) CIS/TiO<sub>2</sub> and (c) CIS/ZnS/ TiO<sub>2</sub> photoanodes. The analysis reveals that the prepared samples exclusively contain the elements Ti, O, S, In, Cu, Sn, and Zn. This observation suggests that the samples are pure and accurately prepared.



**Figure 5:** FESEM micrographs of: (a) TiO<sub>2</sub> photoanode, (b) TiO<sub>2</sub>/CIS photoanode and (c) TiO<sub>2</sub>/CIS/ZnS photoanode.

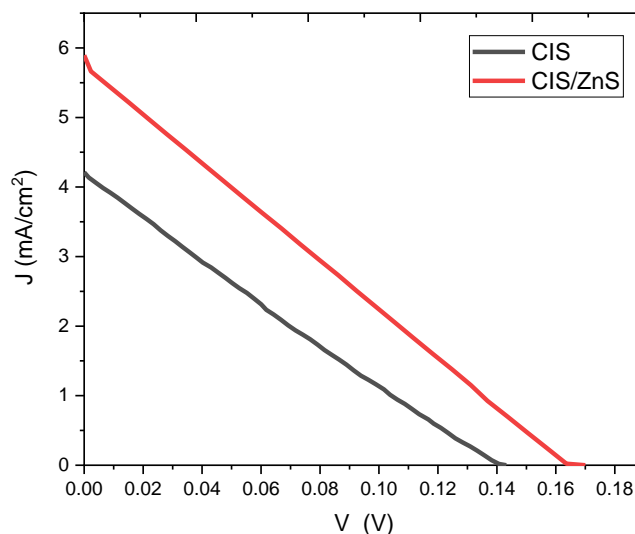


**Figure 6:** EDX of: (a) TiO<sub>2</sub>, (b) CIS/ TiO<sub>2</sub> and (c) CIS/ZnS/ TiO<sub>2</sub> photoanodes respectively.

**Table 1:** EDX-based weight percentage for TiO<sub>2</sub>, TiO<sub>2</sub> /CIS and TiO<sub>2</sub>/CIS/ZnS photoanode.

Samp le	Element (Weight percent)							
	O	Si	Ti	Sn	Cu	In	S	Zn
TiO <sub>2</sub>	22.0 5	1.59	48.11	8.25	-----	-----	----	----
TiO <sub>2</sub> / CIS	46.2 1	2.80	39.88	2.36	0.26	2.27	6.22	----- --
TiO <sub>2</sub> / CIS/ ZnS	8.62	----- ---	9.50	0.18	0.19	0.02	21.0 5	0.4 5

Figure 7 illustrates the curves of the photocurrent density voltage (J-V) of CIS/TiO<sub>2</sub> and CIS/ ZnS/ TiO<sub>2</sub> QDSSCs. Photovoltaic characteristics were evaluated within single sun (100 mw cm<sup>-2</sup>) conditions and the corresponding parameters (V<sub>oc</sub>, J<sub>sc</sub>, FF and η) were recorded in table 2. The photoanodes have an effective area of 0.19 cm<sup>2</sup>.



**Figure 7:** J-V curves for TiO<sub>2</sub>/ CIS QDSSCs and TiO<sub>2</sub>/ CIS/ZnS QDSSCs

It was found that, the J<sub>sc</sub>, V<sub>oc</sub>, and PCE also revealed an increase from 4.21 mAcm<sup>-2</sup>, 0.14 V, and 0.13% to 5.9 mAcm<sup>-2</sup>, 0.17 V, and 0.23% for CIS (core) and CIS/ZnS (core shell) QDSSCs, respectively. The increase in the photovoltaic parameters is attributed to core shell CuInS/ZnS QDs structure which increase energy gap from 3.07 eV to 3.20 eV as seen from Uv-vis spectroscopy and Tauc's plots. Also from SEM images, the surface homogeneity of core shell CuInS/ZnS QDs and absence of cracks provide direct bath ways and facilitate injecting excited electrons from CuInS/ZnS QDs conduction band into the TiO<sub>2</sub> conduction band and FTO then to counter electrode (CE). Also, the reduction of charge recombining at the interface between



electrolyte and photoanode because ZnS shell which prevent leaping of electrons into reduced electrolyte from CIS/ZnS and TiO<sub>2</sub> conduction band which lead to an increment in both photocurrent density and cell efficiency. On the other hand, FF showed little variation with respect to the QDs structure, as it is primarily determined by the electrolyte stability and solar cell's shunt and series resistances [46,47].

**Table 2:** Photovoltaic parameters for TiO<sub>2</sub>/ CIS and TiO<sub>2</sub>/ CIS /ZnS QDSSCs

Sample	Photovoltaic parameters			
	V <sub>oc</sub> (v)	J <sub>sh</sub> (mAcm <sup>-2</sup> )	FF	η%
CIS	0.14	4.21	0.23	0.13
CIS/ZnS	0.17	5.9	0.21	0.23

## Conclusions

In this study, low cost and safe QDSSCs were formulated. Cu - In - S (CIS) and Cu - In - S / ZnS (CIS/ZnS) QDs were used as a sensitizer on TiO<sub>2</sub> thin film. We also examined how the prepared solar cells efficiency was influenced by the core and core/shell structure. The results indicated that the utilization of the core/shell structure with CIS/ZnS QDs led to an improved photocurrent density and effectiveness. These findings indicate better contact between CIS/ZnS QDs and TiO<sub>2</sub> nano particles and suppressing the electron recombination in CIS/ZnS TiO<sub>2</sub> QDSSC. The J-V curves suggest that the TiO<sub>2</sub>/ CIS/ZnS QDSSC exhibits the best photoelectric performance with V<sub>oc</sub> = 0.17 V, J<sub>sc</sub> = 5.89 mAcm<sup>-2</sup> and η = 0.23% which are significantly higher than those of CIS/ TiO<sub>2</sub> QDSSC.

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